

For Model:

22in One Shot Separator Sand Recovery System (SRS)

Rev	Date	Changes
3.4	10-27-22	New Manual for units #4148 and above
3.5	4-4-23	Wheel Angle Mount Part # Addition
3.6	3-24-25	Gear Box Part # Addition

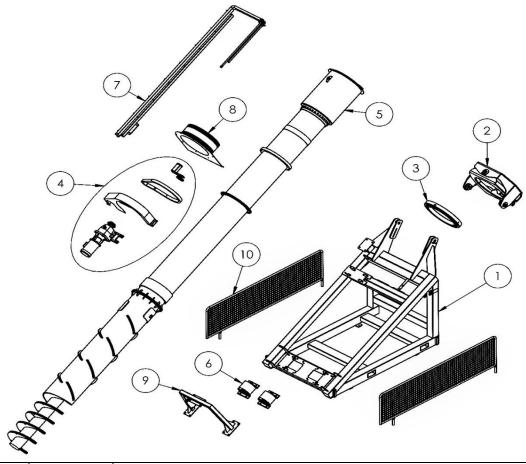
### **Maintenance Guidelines**

Daily	Do not reach down into flighting or drive chain area. Doing such could result in serious injury. Upon inspection if a problem is found shut down operation before any further investigation.
	<ul> <li>Inspect:         <ul> <li>Walk around equipment and look for any unusual signs of wear.</li> <li>Listen for any unusual noises that could indicate a potential malfunction.</li> </ul> </li> </ul>
WEEKLY	<ul> <li>System must be shut down for the proceeding maintenance.</li> <li>Lubricate drive chain<sup>1</sup></li> <li>Grease bearings, 10 pumps to grease zerk or until grease purges from seals.<sup>2</sup> (Wipe away existing grease with a clean cloth to avoid injecting any dirt or debris into the bearing).</li> </ul>
ANNUALLY	Change gearbox oil on OneShot <sup>3</sup>

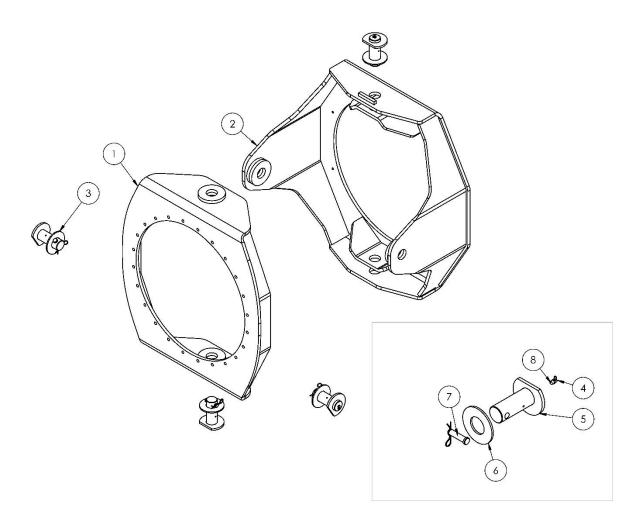
- 1. Lubricant (drive chain) Standard chain lubricant
- 2. Grease (Bearings) Multiplex Red #2 NLGI CC-LB.
- 3. OneShot Gearbox Oil;
  - o Nord Gearbox- Mobil gear 630



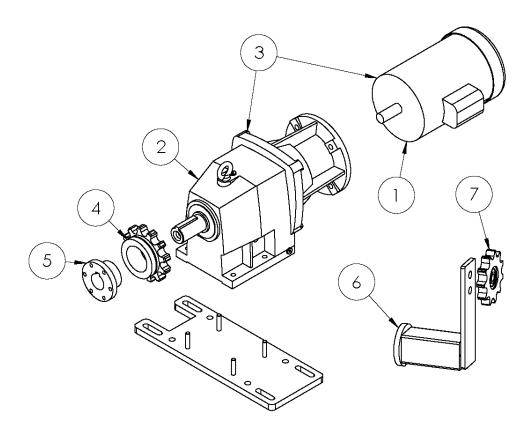
Improper mixing of unlike grease can cause bearing failure.



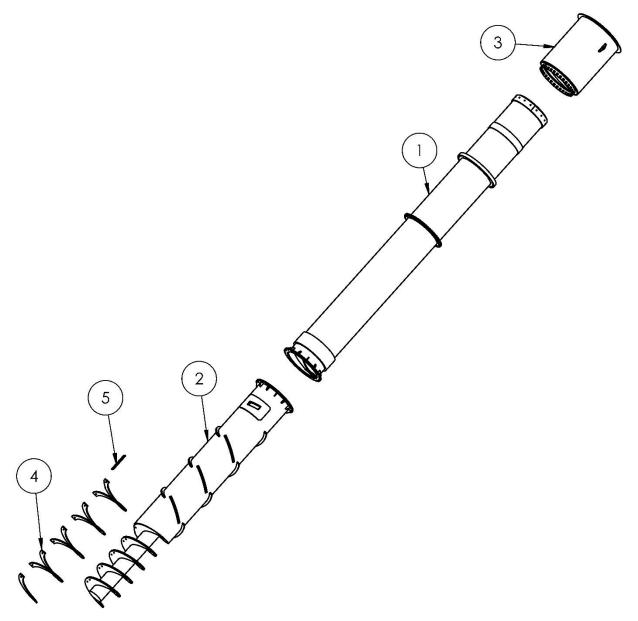
Label	Part #	Descriptions
1		Main Frame
2		Hanger Assembly
3	P844	Slewing Bearing for 22" SRS-OS
4		Drive Assembly
	D784	Chain 120 Series 9' Standard (sold by the foot)
	Q306	120 Series Chain Master Link
5		Complete Tube Assembly
6		Wheel Assembly
7	T639	SRS-OS Dual Water Pipe Boom Assembly
8	G106	SRS-OS Rubber Shield Coupling
	N172	SRS-OS Fixed Drip Shroud
9		Barrel Guide Assembly
10		One Shot Side Fencing



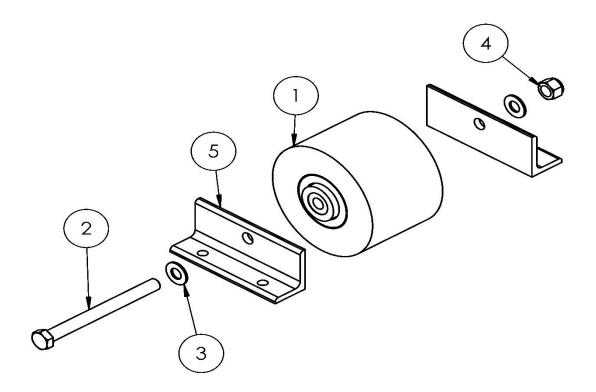
Label	Part #	Descriptions
1		Lower Hanger Half ASM
2		Upper Hanger Half ASM
3		Double Joint Pin with Washer and Pins
4	N120	1/4" Tube 1/8" NPT PTC Fitting
5		Double Joint, Pin
6		Double Joint, Washer
7	G263	Bent Trailer Pin 5/8" x 3"
8	B797	1/8" Galv. St 90



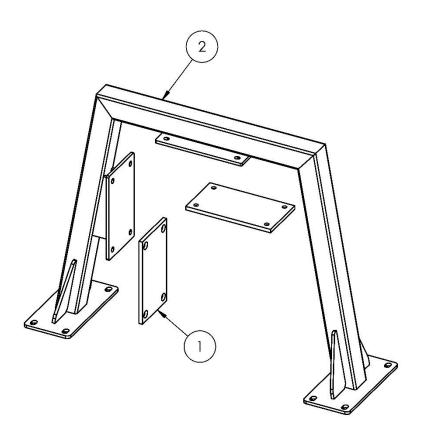
Label	Part #	Descriptions
1	U272	Nord Motor 5 HP 184TC 3 PH 50/60
2	K318	Nord Gearbox Only 5HP 58.25:1 (OS Gen 2)
3	F895	Nord Gearbox -5HP w/ Motor (OS Gen 2) SRS – Sumitomo Reducer – 6135, 43:1
4	0113	Drive Sprocket 120 Series 12T, QD Hub
5	0537	QD Bushing SF 1-7/8"
6	T463	Chain Tensioner
7	V463	Sprocket 11T12O Series



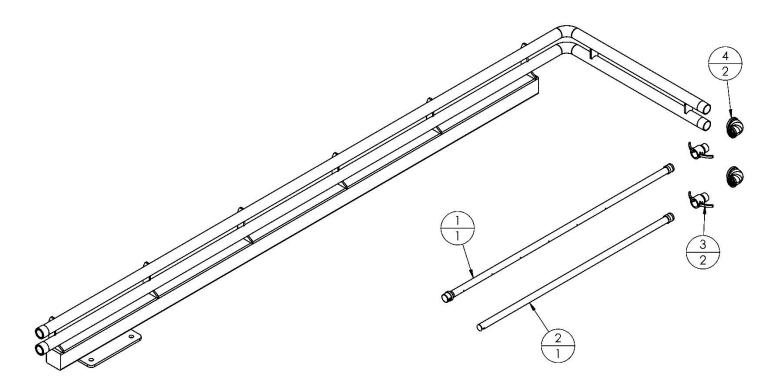
Label	Part #	Descriptions
1	A555	SRS-OS Center Tube Assembly
2	0151	SRS-DS Lower Tube Assembly (Updated 2021 Style/with Drop Slots
3	W749	SRS-DS Upper Split Flight Bell Tube Assembly
4	G879	SRS-DS Lower Auger Hardened Flight Doubler Kit
5	A430	SRS – OS Wear Plate Lower Auger Scoop



Label	Part #	Descriptions
1	Q78O	SRS-DS Gen 2 Nylon Idler Wheel Complete One-Shot Wheel w/ Shaft
2	Q318	1" X 11" Hex Bolt Zinc
3	Q182	Flat Washer I" SAE
4	M409	1" Zinc Nylack
5	X869	SRS - OS Angle Wheel Mount



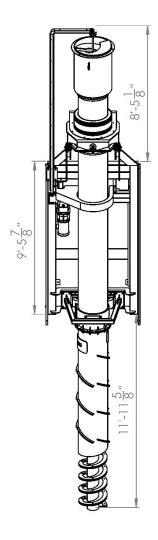
Label	Part #	Descriptions
1	E845	220S Hold Down Wear Pad, ½" Black UHMW Repro
2		Barrel Guide Frame Assembly
	A160	1/2"-13 X 1-3/4" Flat Head Socket Cap Screw
	L524	1/2"-13 Zinc Nylock Nut

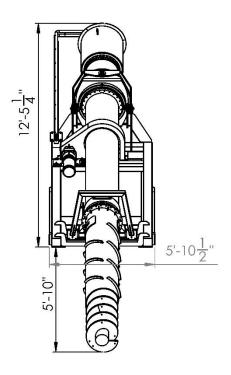


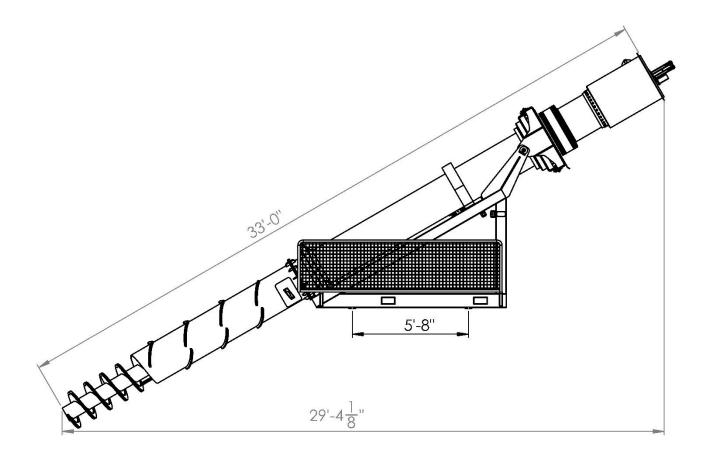
Label	Part #	Descriptions
1	Y310	Stainless Steel Spray Bar with Cam Lock
2	F410	SRS-DS Stainless Steel Nozzle Bar with Cam Lock (Open End)
3	0455	1" SS Female Cam X FPT
4	0745	1-1/4" Galv 90
	N791	1-1/4"X1" Galv. Bushing
	S276	1" X CL Galv. Nipple

		ZZIN UNE Shot - Machine Hardware	
Part #	Qty.	Description	Location Used
Z612	12	5/8"-11 x 2" Zinc Hex Bolt	Sprocket to Pipe
V363	12	5/8"-11 Zinc Nylock Nut	
Z612	4	5/8"-11 x 2" Zinc Hex Bolt	Spray Bar to Frame
V310	8	5/8" Zinc Flat Washer	
V363	4	5/8"-11 Zinc Nylock Nut	
F518	8	3/4"-10 x 2" Zinc Hex Bolt	Wheel Angle Mount to Frame
L458	8	3/4"-10 Zinc Nylock Nut	
Z612	8	5/8"-11 x 2" Zinc Hex Bolt	Rub Arm to Frame
V310	16	5/8" Zinc Flat Washer	
V363	8	5/8"-11 Zinc Nylock Nut	
A160	8	1/2"-13 1-3/4" Zinc Flat Head Socket Screw	Rub Arm Plastic
L524	8	1/2*-13 Zinc Nylock Nut	
T878	4	7/16" Zinc Washer	Gearbox to Mount Plate
Y733	4	7/16"-14 Zinc Nut	
V310	4	5/8"-11 Zinc Flat Washer	Mount Plate to Frame
V363	4	5/8*-11 Zinc Nylock Nut	
Q636	24	1/2"-13 X 2-1/2" Zinc Hex Bolt	Bottom Pipe to Middle Pipe
S627	48	1/2" Zinc Flat Washer	
L524	24	1/2*-13 Zinc Nylock Washer	
Z166	16	5/8*-11 X 1* Zinc Hex Bolt	Top Pipe to Middle Pipe
J129	16	5/8" Zinc Lock Washer	
V310	16	5/8"-11 Zinc Flat Washer	
Z350	24	1/2"-13 X 3 Zinc Hex Bolt	Bearing to Pipe
E231	24	1/2" Zinc Lock Washer	
S627	24	1/2" Zinc Flat Washer	
G214	24	1/2"-13 X 1-1/2" Zinc Hex Bolt	Bearing to Knockle
E231	24	1/2" Zinc Lock Washer	
S627	24	1/2" Zinc Flat Washer	
A274	8	3/8"-16 X 1 Zinc Hex Bolt	Drip Ring to Knuckle
K203	8	3/8" Zinc Lock Washer	
D151	8	3/8" Zinc Flat Washer	

Machine Hardware			
Part #	Qty.	Description	Location Used
O443	2	3/8"-16 X 1 Stainless Hex Bolt	Chain Guard to Frame
Z175	2	3/8"-16 X 1-1/2" Stainless Hex Bolt	
G736	2	3/8" Stainless Lock Washer	
E143	6	3/8" Stainless Flat Washer	
M156	2	3/8"-16 Stainless Nylock Nut	
Q363	17	1/2"-13 X 2-1/2" Zinc hex Bolt	AR400 Doubler Flighting
S627	34	1/2" Zinc Flat Washer	
L524	17	1/2"-13 Zinc Nylock Nut	
Q318	2	1"-8 X 11" Zinc Hex Bolt	Wheel Bolt
M409	2	1"-8 Zinc Nylock Nut	
Z413	4	1" Zinc Flat Washer	
B797	6	1/8" NPT Street 90	Main Bearing and Pins
Y341	6	Crimp on fitting 1/4" Hose x 1/8" NPTF	
O201	6	Crimp on fitting 1/4" Hose X 1/8" NPTF Swivel	
M430		1/4" 600psi Grease Line	Multiple Locations
		Water Line Fitting	
N791	2	1" X 1-1/4" Galvanized Bushing	
S276	2	1" Galvanized Niiple	
O745	2	1-1/4" Galvanized 90	
O203	1	3/4" Stainless Cap	
A567	1	3/4" X 3" Stainless Nipple (half)	
O455	2	1" Female Cam Lock	
B629	2	1" Male Cam Lock	
P316	2	l" Half Coup[ling Steel	
R809	1	1-1/4" X 4" Galvanized Nipple (Half)	









For Technical Support, to order Replacement Parts, or for questions about other products, please contact your local dealer.

